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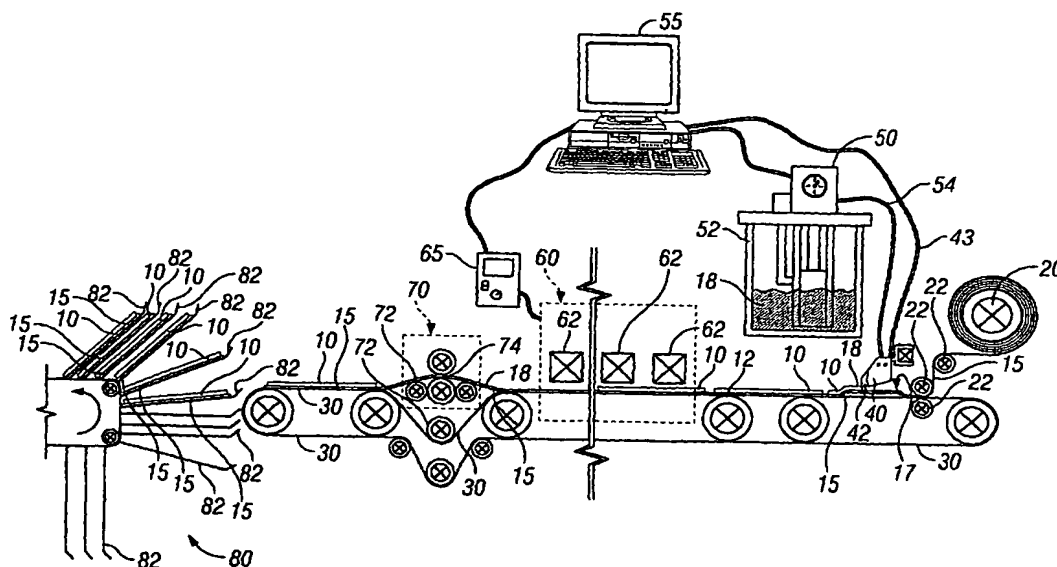
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[Continued on next page]

(54) Title: PRODUCTION OF EDIBLE SUBSTRATES



(57) Abstract: Methods and systems for making an edible substrate (10) may include depositing an edible material (18) onto a backing material (15) from a slot-coat applicator (40), a spray applicator (90) or a combination of thereof, to form a substantially planar image-bearing edible substrate suitable for adherence to an edible material. An image may be printed on the edible substrate using one or more printing techniques, including screen printing, offset printing, thermal transfer, ink jet printing, lithographic blanket transfer printing, flexographic printing, letter press rotary relief plate printing, web printing, reel to reel printing and gravure printing.



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## A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : A 23L 1/00  
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According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
U.S. : 426/383, 515-517, 104, 87

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched  
NONE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)  
NONE

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	WO 95/01735 A (STEWART) 19 JANUARY 1995 (19.01.95), see entire document.	1-43
Y	FOOD PACKAG. JPN (NAKANISHI), no. 5, MAY 1989, pp. 73-82, see entire document.	1-43
Y	US 5,017,394 A (MACPHERSON et al) 21 MAY 1991(21.05.91), sse entire document.	1-43

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